
TYPE	Water borne sealer
USE	Industrial surface treatment of furniture and other wooden substrates.
SPECIAL PROPERTIES	Quick drying product with good sanding properties.

TECHNICAL DATA

Delivery viscosity	Approx. 50 s / DIN 4 at 20 °C.
Density	Approx. 1.10 kg/l
Solids	Approx. 40 %
Total mass of solids	Approx. 760 g/l
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	To be protected against frost, but should not be exposed to temperatures above +30 °C. Storage: See label. Store in a tightly closed container.

Application method Spraying.

Drying method Air, oven drying.

DIRECTION FOR USE

Application data	<u>Method</u>	<u>Thinner</u>	<u>Vol.%</u>
	Spraying	Water	5-10

To be applied 1-2 times depend on the character of the surface. The surface should be well-smoothed to reduce rising of wood fibres. Sanding is recommended.

Drying	<u>At 60 % RH</u>	<u>20 °C</u>	<u>40 °C</u>
	Dry for sanding	Approx. 45 min.	Approx. 20 min.
	Dry for stacking	Approx. 2 hours	Approx. 1 hour

The drying times are based on an amount applied of 100 g wet primer per m² and efficient ventilation. After forced drying the substrates should be cooled to a temperature below 30 °C prior to stacking.

Recommended amount to be applied 1 x 120-150 g/m²

Cleaning of equipment For cleaning of tools use water or TEKNOCLEAN 1949.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION Stir well before use.
Should not be applied or left to dry at temperatures below 18 °C.
For evaluation of ventilation please contact Teknos consultant.
